



5FT METAL TOWER

2024 EDITION

**ASSEMBLY
MANUAL**

5FT METAL STAND INCLUDED PARTS

26- PCS
Bolt
2-Extra



1- PCS
Bolt



48- PCS
Nut
2-Extra



10- PCS
U-Bolt



20- PCS
Lag Screw



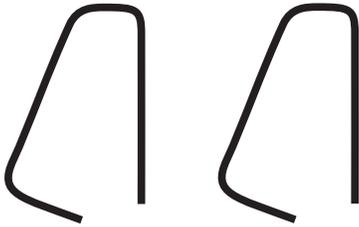
2- PCS
Ladder Feet



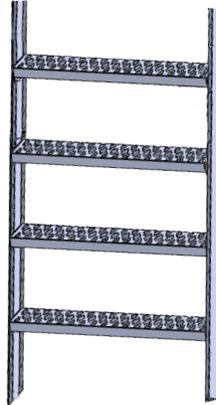
1- PCS
Platform Mount



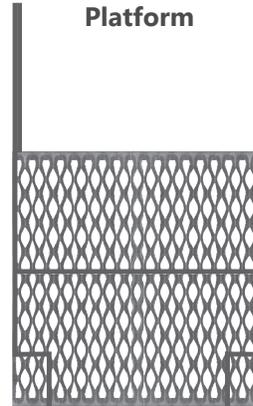
2- PCS
Platform
Hand Railing



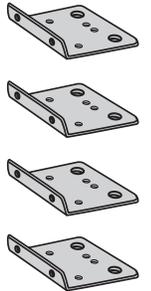
1- PCS
Ladder



1- PCS
Platform



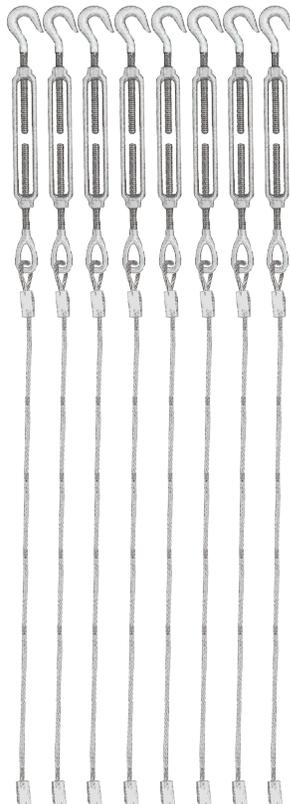
4- PCS
Leg Feet



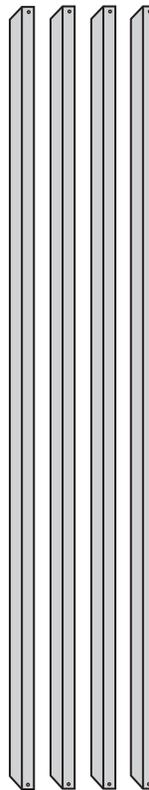
4- PCS
Anchor Stakes



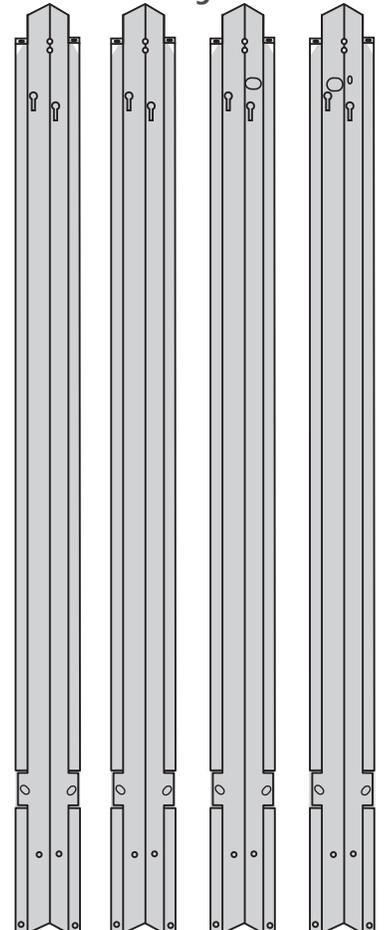
8- PCS
Cable



4- PCS
Leg Brace



4- PCS
Leg



5FT METAL STAND ASSEMBLY MANUAL

INTRODUCTION

Follow this guide to assemble a 5ft metal tower stand from start to finish.

SAFETY DISCLAIMER

360 Hunting Blinds or any associated parties are not liable for any accidents or injuries when assembling and or use of tower, trailer and hunting blind. We recommend a fully insured company installer. All OSHA safety requirements need to be followed when assembling and or using tower, trailer and hunting blind, such as the use of safety harnesses, climbing ropes, etc. Always use a gear rope to raise and lower your equipment into the blind. 360 Hunting Blinds or any associated parties are not responsible for any loose hardware. Check and secure all hardware before climbing tower. Check tower and blind for any breaks or damages before climbing. Do not climb tower if unsafe, damaged and or not level.

STEP 1

ATTACH LEG FEET

Install 4 larger feet on each of the legs as shown.

Secure feet with bolts from the hardware pack labeled "Base Feet".



STEP 2

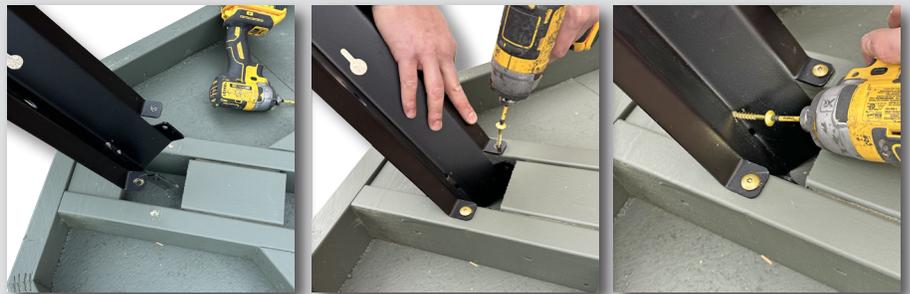
INSTALLING LEGS

Insert legs into 4x4 hole of blind floor.

Before fastening, slide the leg outward against the outer edge of hole.

Two of the legs have a large hole to be used for the platform mounting pipe. These legs must be installed on the door side of the blind.

Secure legs with lags from the hard ware pack labeled "Leg Top".



STEP 3

INSTALL LADDER ATTACHMENT PIPE

Insert ladder attachment pipe through the large holes in legs.

Secure pipe with bolt from the hardware pack labeled "Platform Mount".



STEP 4

INSTALL HORIZONTAL LEG BRACES

Install the 4 horizontal leg braces.

Secure leg braces with bolts from the hardware pack labeled "Base Angle".

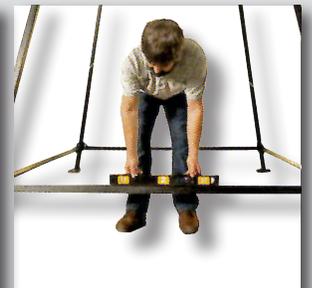


STEP 5

SET TOWER RIGHT SIDE UP

Flip the stand till floor is on top.

If using without a trailer and is moved to the desired location. Level stand by digging out or add dirt at each leg till satisfaction is reached.

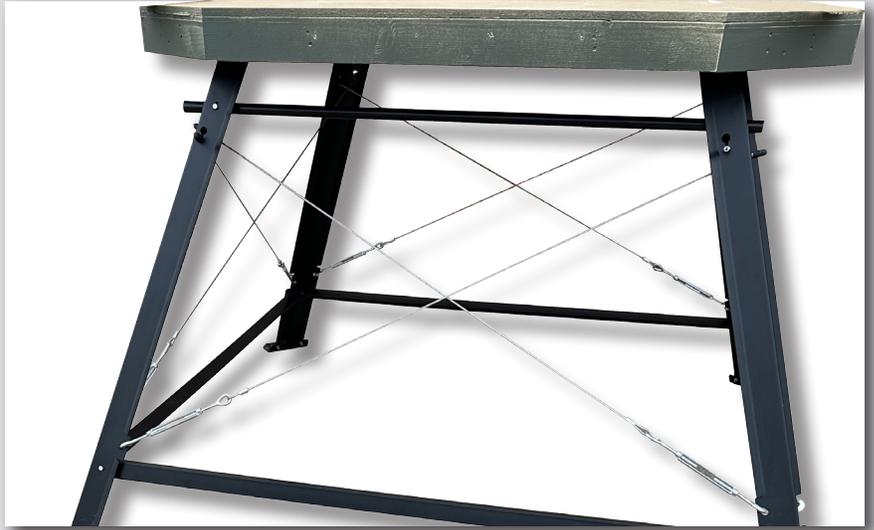


STEP 6

INSTALL CABLE BRACES

Install 8 cable braces by inserting crimp end into top hole, crisscross cable on same side, hook turnbuckle into bottom holes.

After all the cables are in place, tighten each cable brace equally.



STEP 7

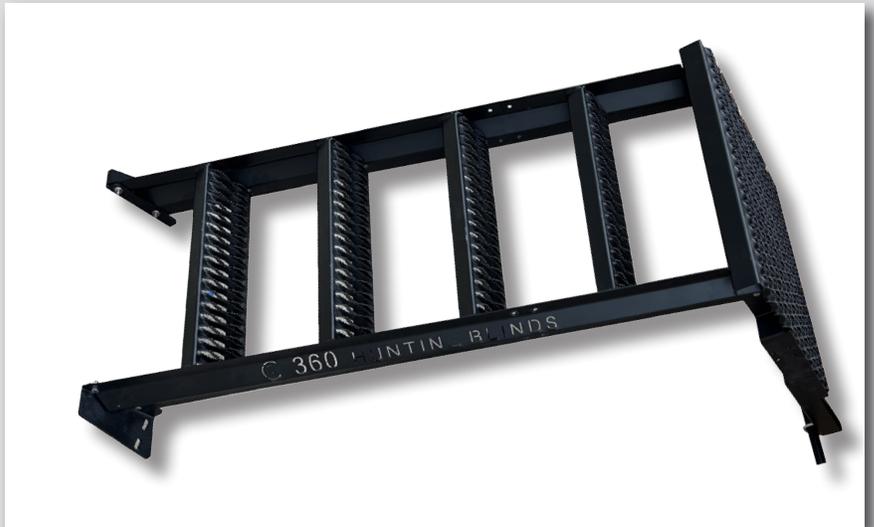
INSTALLING LADDER FEET AND PLATFORM

Install 2 of the smaller feet on each of the ladder legs.

Secure feet with bolts from the hardware pack labeled "Base Feet".

Install platform to the ladder.

Secure platform to ladder with bolts from the hardware pack labeled "Platform Mount".



STEP 8

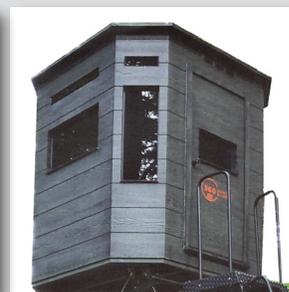
ATTACH LADDER TO TOWER

NOTICE; If this stand is being installed on a trailer, lift entire stand assembly onto trailer before assembling ladder and blind. Fasten tower to trailer as refer to the "Trailer Assembly Manual".

Install platform to tower by placing platform mounts on top of attachment pipe.

Secure with u-bolts from the hardware pack labeled "Platform Mount".

Assemble blind as referred to the blind instruction manual.



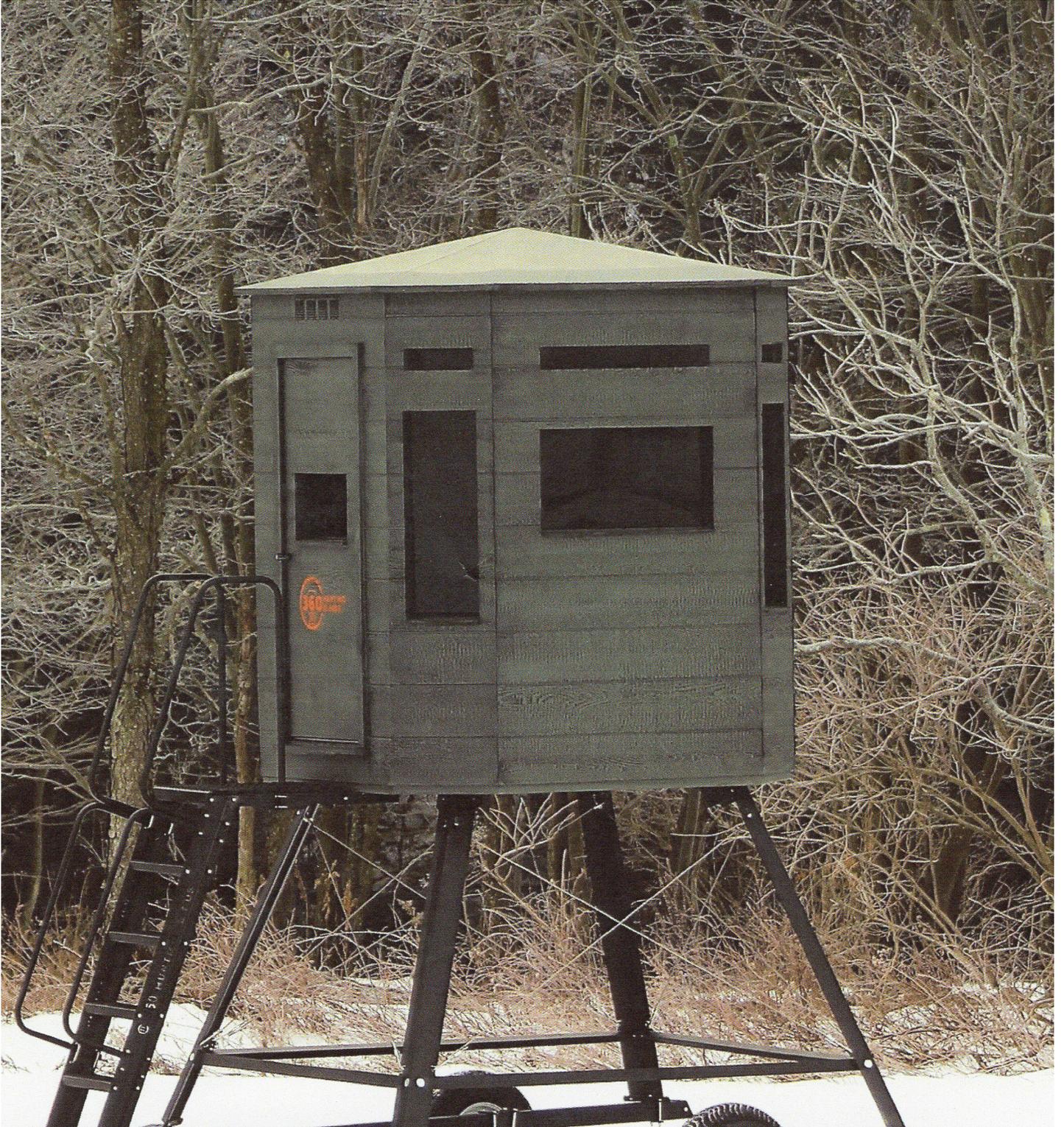
STEP 9

INSTALL PLATFORM RAILS

Install the platform hand rails onto the side of the platform.

Secure hand rails to platform with u-bolts from the hardware pack labeled "platform mount".





Always anchor blind by installing rebar stakes through the feet holes.